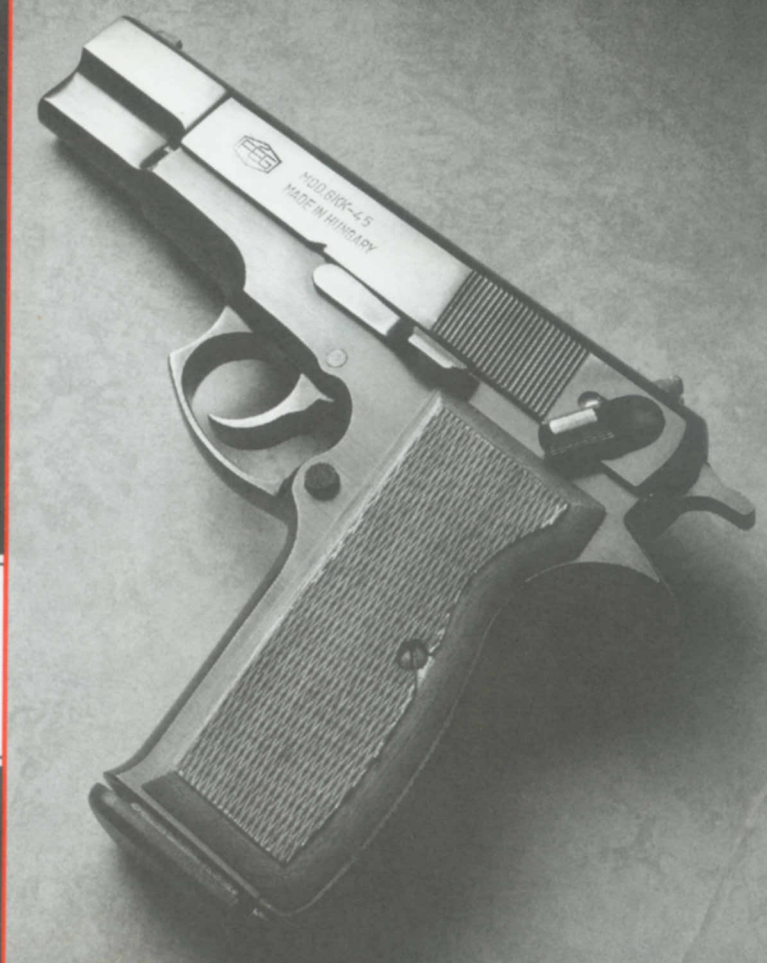
GKK-45

DOUBLE ACTION SEMI-AUTOMATIC .45ACP PISTOL

INSTRUCTION AND SAFETY MANUAL

Please Read This Booklet Carefully Before Using Your Weapon



CAUTION

Failure to heed the warnings in this booklet may result in serious injury to you or others, as well as damage to the firearm or other property.

Take note of the following warnings on gun handling before attempting to use your pistol:

1. DON'T RELY ON YOUR GUN'S SAFETY. TREAT EVERY GUN AS IF IT WERE LOADED AND READY TO FIRE.

2. NEVER CROSS A FENCE, CLIMB A TREE OR JUMP A DITCH WITH A LOADED GUN.

3. NEVER LOAD OR CARRY A LOADED GUN UNTIL YOU ARE READY TO USE IT.

4. WATCH YOUR MUZZLE SO THE OTHER FELLOW DOESN'T HAVE TO.

5. KEEP GUNS AND AMMUNITION SEPARATE AND IN LOCKED STORAGE.

6. DON'T SHOOT UNTIL ABSOLUTELY SURE OF YOUR TARGET AND WHAT IS BEYOND IT.

7. KNOW THE RANGE OF YOUR GUN.

8. ALWAYS WEAR EYE AND EAR PROTECTION WHEN SHOOTING.

9. ALWAYS BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS... AND ONLY CARRY AMMUNITION SPECIFICALLY INTENDED FOR THE GUN YOU ARE USING.

10. ALWAYS CARRY HANDGUNS WITH THE HAMMER DOWN ON AN EMPTY CHAMBER.

AMMUNITION WARNING

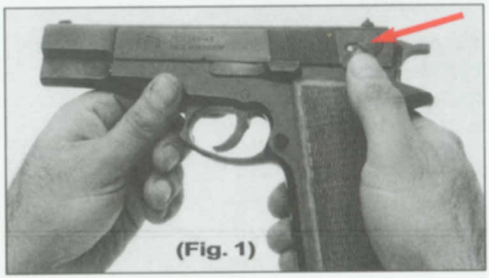
Use only original, high quality, commercially manufactured ammunition which is in good condition. Only use ammunition of the caliber for which your pistol is chambered. You will find the correct caliber engraved on the side of the Slide. Never use ammunition of any other caliber. You should always use ammunition that complies with the performance standards established by The Sporting Arms and Ammunition Manufacturers' Institute, Inc.

THE USE OF HANDLOADED, RELOADED OR OTHER NON-STANDARD AMMUNITION WILL VOID ALL WARRANTIES.

OPERATING INSTRUCTIONS

SAFETY

The manual safety is on the left side of the slide. **(Fig. 1)** It is "ON" when the lever is



(Fig. 1)

down to cover the red dot. It is "OFF" when the lever is up exposing the red dot (the gun is now ready to fire). The safety lever locks the firing pin so it cannot strike the cartridge in the chamber. It shields the firing pin against contact from the hammer and prevents the hammer from being cocked.

When the hammer is cocked, keep your finger away from the trigger and keep the muzzle pointed in a safe direction. Push the safety lever down with the thumb. The hammer will travel forward but cannot strike the firing pin.

Some shooters prefer to lower the hammer manually. This may be done by holding back the hammer firmly with the thumb and using the other hand to turn the safety lever "ON". This locks and shields the firing pin. Now you can ease the hammer down.

WARNING

Never carry this pistol with a cartridge in the chamber without having the safety "ON".

When turning the safety "ON" or "OFF", always keep your finger off the trigger and the muzzle pointed in a safe direction.

Never totally depend on a mechanical safety. Always practice cautious gun handling.

SAFETY DISCONNECT

The disconnector prevents the pistol from being fired unless the slide is completely closed. The disconnector is automatic and requires no operation by the user.

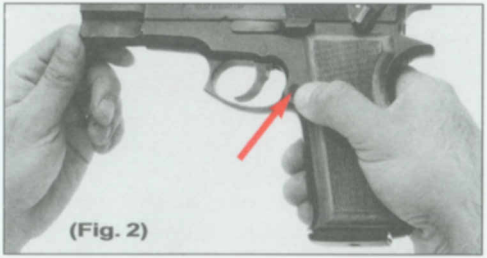
WARNING

Always point the muzzle in a safe direction.

Always clean all grease and oil from the chamber and the bore before loading. Be sure there is no obstruction in the barrel. Any foreign object in the barrel could cause a burst barrel or other damage to the firearm as well as serious injury to the shooter or to others.

DIRECTIONS FOR DISASSEMBLY:

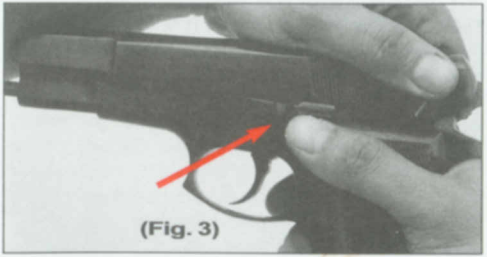
1.Prior to disassembly, you must first remove the magazine from the pistol. To remove the magazine,turn the safety



(Fig. 2)

lever to the "on" position. Depress the magazine release button and withdraw the magazine **(Fig. 2)**.

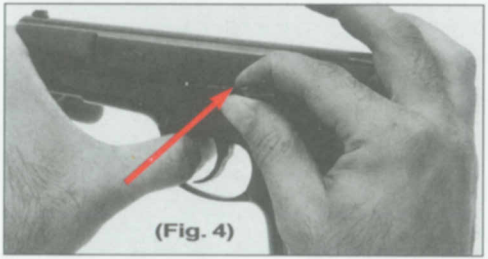
2. With safety "on" and the clip removed, pull the slide to the rear and manually set



(Fig. 3)

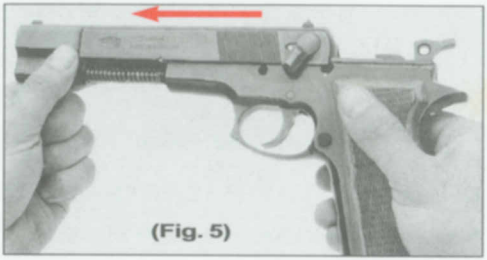
the slide release lever in it's notch in the slide **(Fig. 3)**.

3. While firmly holding the slide to the rear with your left hand, use the index finger of your right hand to push the slide release



(Fig. 4)

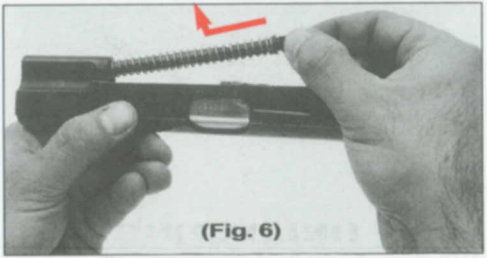
lever pin (located on the opposite side of the frame) out of the frame seat. While still holding the slide to the rear, remove the slide release lever completely from the frame **(Fig. 4)**.



(Fig. 5)

4. Allow the slide to go forward and pull it completely off the frame **(Fig. 5)**.

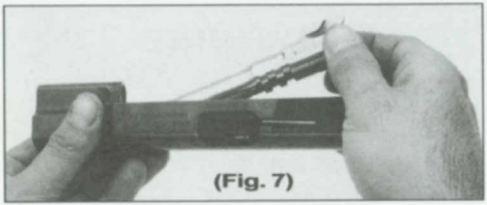
5. To remove the barrel from the slide, hold the slide bottom side up in your left hand. Use your right hand and push the recoil guide spring assembly toward the forward end of the slide and lift it out of its notch in the barrel **(Fig. 6)**.



(Fig. 6)

CAUTION

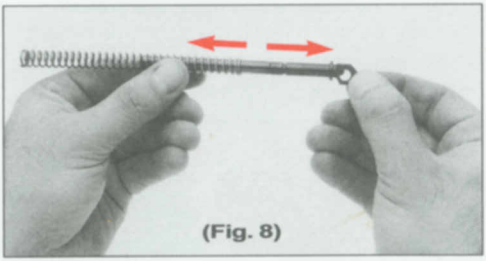
The spring is under tension. Release tension slowly and pull out and away from the slide.



(Fig. 7)

6. Pull the barrel forward out of the slide assembly and to the rear, removing it from the slide **(Fig. 7)**.

7. The recoil spring maybe removed from the recoil spring guide **(Fig. 8)**.



(Fig. 8)

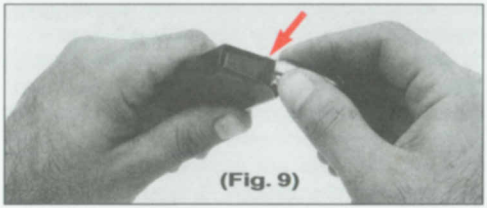
No further disassembly is required or recommended for cleaning purposes.

DIRECTIONS FOR REASSEMBLY

To reassemble the pistol, simply reverse the sequence of the disassembly process. To assure trouble free assembly, we recommend that you pay close attention to the exact location and position of each part during disassembly.

LOADING

1. To load the magazine, push down the feeder ramp in the magazine with the rim of the cartridge and carefully push the cartridge under the magazine shell guides. Repeat until the magazine is full (8 rounds) **(Fig. 9)**.



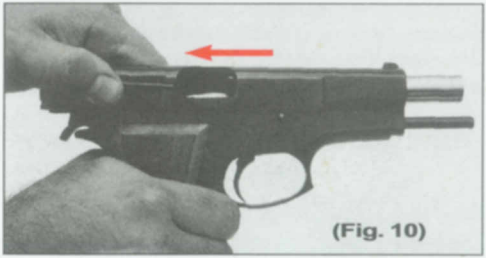
(Fig. 9)

2. To empty the magazine, push each cartridge forward until it is no longer held by the shell guides.

CAUTION

Damaged or bent magazine shell guides will cause malfunctioning. Do not force cartridges.

3. To chamber the first round, with the safety lever "on" and your finger off the trigger, insert the full magazine into the pistol until it is retained in the pistol by the magazine catch. Holding the pistol with your right hand, grip the grooved surfaces at the rear of the slide with your left hand and pull the slide fully to the rear and release. The slide will travel forward chambering the first round. The hammer will remain uncocked until the safety lever is turned "off" **(Fig. 10)**.



(Fig. 10)

UNLOADING

With the safety in the "on" position, **remove the magazine**. Move the slide to the rear and eject any cartridges remaining in the chamber. Hold the slide rearward and check in the chamber to **make certain the pistol is empty**.

WARNING

Always remember to unload the chamber after removing the magazine.

Never point a firearm at anything you do not intend to shoot. Always point the muzzle in a safe direction. Keep your fingers off the trigger until you are ready to fire.

Never leave a firearm cocked and ready to fire. It accidentally could be discharged.

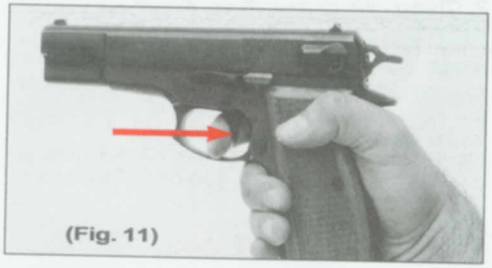
Never fire any pistol with any part of your body over or next to the ejection port, or in any position where you could possibly be hit by the movement of the slide.

Never allow others to stand beside you where they may be hit by an ejected cartridge case. Make certain there is an unobstructed path for safe ejection of the fired case.

FIRING

The **double action operation** of the GKK-45 pistol offers the shooter two ways to cock the hammer for the first shoot.

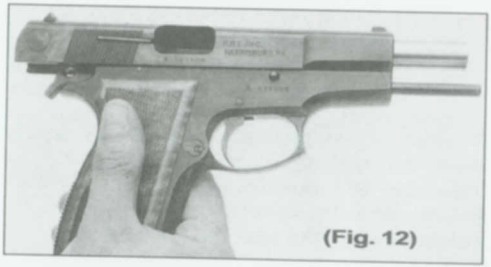
1. To fire the pistol in the double action



(Fig. 11)

mode for a fast first shot when extreme accuracy is not essential, point the pistol at the target, push the safety lever to its forward "off" position (red dot showing). Take aim and pull the trigger through its entire length of travel. This automatically cocks the hammer in one "Double Action" motion, firing the pistol **(Fig. 11)**.

2. To fire the pistol in the single action mode, point the pistol at your target, push the safety lever to its "off" position and cock the hammer by pulling it all the way to the rear of the frame with your thumb. Be certain to keep your finger off the trigger while cocking the hammer. The trigger will retract to its rear most position. To fire, take aim and apply a slight amount of pressure to the trigger. This will cause the hammer to fall and fire the pistol. The recoil from the first shot will automatically cock the hammer and will set the trigger at the single action position for each subsequent shot until the magazine is empty.



(Fig. 12)

The slide will remain open after the last shot is fired **(Fig 12)**.

If you do not wish to continue shooting, turn the safety "on" and remove the empty magazine. Slowly pull the slide back to release the slide lock lever and allow the slide to travel to its forward position.

If shooting is continued, remove the empty magazine and insert a full one. Keeping your finger off the trigger, you may now engage the slide release lever to chamber the first round of the new magazine. The hammer will return to its down "Double Action" position and will be ready to fire.

WARNING

Never point a firearm at anything you do not intend to shoot. Always point the muzzle in a safe direction. Keep your finger off the trigger until you are ready to fire.

Never leave a firearm cocked and ready to fire. It accidentally could be discharged.

Never fire any pistol with any part of your body over or next to the ejection port, or in any position where you could possibly be hit by the movement of the slide.

Never allow others to stand beside you where they may be hit by an ejected cartridge case. Make certain there is an unobstructed path for safe ejection of the fired case.

Always wear shooting glasses and ear protectors when you are shooting. Other people who are close by should also be protected.

CARE AND CLEANING

Your K.B.I., Inc. GKK-45 pistol has been packaged at the factory and preserved with a light coasting of protective grease and oil. **Before loading**, make sure that all packaging grease and oil has been cleaned from the bore and exposed firing mechanisms.

The Following Steps Will Keep Your Pistol In Top Condition:

1. Disassemble and clean the barrel and chamber with a quality cleaning solvent, using a brush to remove all residue. Wipe dry and lightly re-oil with a high quality gun oil.

2. Clean all exposed internal surfaces with a brush or swab and solvent. Pay particular attention to the bolt face where the firing pin protrudes as well as under the extractor hook.

3. Lightly **lubricate** all moving parts, including the contact points of the slide and frame, with a light, high quality gun oil. Wipe away any excess oil.

WARNING

Check to be sure that no cleaning patch or other obstruction remains in the bore or chamber after cleaning. Any foreign matter in the barrel could result in a burst barrel or other damage to the firearm, or cause serious injury to the shooter or others.

TRANSPORTATION AND STORAGE

Always keep your firearm unloaded when transporting it to and from shooting activities. Store your firearm separate from ammunition, locked away and out of the reach of children and other inexperienced persons.

PARTS AND SERVICE

To order parts, please furnish the following: your name, address, telephone number, serial number, make and model. When we receive your request, we will send an order form and parts breakdown with prices. Send all parts orders to:

K.B.I., Inc.
Part Dept
P.O. Box 5440
Harrisburg, PA 17110-0440

To return firearms for repair, please pack securely in original box if possible. Also include a detailed description of the problem. Ship the firearm prepaid via UPS or insured U.S. Mail to:
(Note: NO C.O.D.)

K.B.I., Inc.
3405 N. 6th Street
Harrisburg, PA 17110

WARRANTY

This firearm imported by K.B.I., Inc. is warranted against defects in materials and/or workmanship for one year after date of original retail purchase.

This warranty does not cover repairs related to: Unreasonable use, corrosion, failure to provide proper maintenance, or unauthorized alterations. Any alterations not approved or performed by K.B.I., Inc. voids all warranties. K.B.I., Inc. reserves the right to inspect any product before making any adjustments covered by this warranty.

Retain the dated sales slip, firearms transaction record, charge card receipt, cancelled check or any other dated proof of purchase for your records in the event your firearm should need warranty repairs. Send a photocopy of your proof of purchase (as copy will be retained).

Under no circumstances shall K.B.I., Inc. be liable for consequential or incidental damages or injury. Some states do not allow the exclusion of consequential or incidental damages so the above limitation may not apply to you.

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